

# Hollow form reversing tool.

## Instructions.



First, loosen the taper plug and slide to the head stock end. Place your hollow form onto the jig. Bring up the tail stock and centre into the waste wood. Lock tail stock and tighten against the inside blue foam. This puts all of the pressure at the bottom of the hollow form preventing spitting of the neck.

Next bring up the centralising cone until pushed snugly but not over tight against the front of the hollow form. Tighten the grub screws. These are brass tipped so not to mark the bar.



The bottom of the hollow form can now be turned down to a finish. A small central "dimple" should be left about 15mm minimum (depending of wood type). This can be cut away and sanded to a finish, off the lathe. Max recommended RPM ,1500.



For hollow forms that have a wider neck than the cone supplied, a wooden jig can be made. Simply unscrew the blue foam, slide the plastic cone off and turn backwards and then slide back on again. Then slide on your wooden cone. (central hole is 19mm). You can butt the back of the plastic cone to the back of the wooden and use the grub screws to tighten the hollow form as above.

